Material Safety Data Sheet

Issue Date: 2004.12.14

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Toner in toner cartridge

Used for : MFX-1430/MFX-2030

Reorder No:TS2030US

COMPANY NAME: Murata Machinery, Ltd.

ADDRESS : 136, Takeda-Mukaishiro-cho, Fushimi-ku, Kyoto 612-8686, Japan

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SECTION 2 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS	CAS#	AMOUNT	EXPOSURE LIMITS			
	f		OSH	A PEL	ACGIH	TLV
Carbon black (bound)	1333-86-4	5-7 %	3. 5 ppm	TWA	3.5 ppm	TWA
Styrene	100-42-6	<50 ppm	50 ppm	TWA	20 ppm	TWA
			100 ppm	STEL	40 ppm	STEL, A4

OTHER INGREDIENTS	CAS#	AMOUNT	NOTES
Styrene acrylate copolymer	25767-47-9	83-84 %	TWA = Time Weighted Average TLV = Threshold Limit Value
Fatty acid ester	75587-84-7	4-6 %	AL = Action Level RD = Respirable Dust TD = Total Dust STEL = Short Term Exposure Limit Skin = Skin contact may be a
PMMA	9011-14-7	<1 %	significant route of exposure A1 = Confirmed Human Carcinogen
Silicon Dioxide (amorphous)	7631-86-9	1-3 %	A2 = ACGIH Suspected Human Carcinogen A3 = ACGIH Animal Carcinogen A4 = ACGIH Not Classifiable as a Human Carcinogen PNOC = Particulates Not Otherwise Classified

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This product is the black colored toner with an odorless. As supplied, these products are not expected to cause any adverse health or physical effects in how to use usual. Processing operations may produce vapors or dust that may cause eye, skin, and respiratory tract irritation. Toxic combustion products may be released under fire conditions.

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SECTION 3 - HAZARDS IDENTIFICATION		

Potential Health Effects From Overexposure: Possible routes of entry include skin & eye contact and process vapor or dust inhalation. Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust. We recommend that contact with exposed skin be avoided by the use of gloves and other personal protective equipment appropriate for handling and / or processing operations. Overexposure to decomposition or combustion products may cause irritation of the eyes, skin, and respiratory tract.

See Section 10 for information on combustion products.

SECTION 4 -	FIRST AID MEASURES	

If irritation occurs or persists from any route of exposure, remove the affected individual from the area and seek medical assistance.

Eye Contact: Eye irritation will be caused. If contacted, flush eyes with running water for 15 minutes with eyelids open. Consult an eye-doctor.

Skin Contact: No symptoms will appear. If contacted, remove contaminated clothes and wash skin with soap and water.

Particulate Inhalation: Lung irritation, difficult breathing, sneezing, coughing, will be caused. If inhaled, remove the sufferer to fresh air and seek medical assistance immediately.

Ingestion: Stomach irritation will be caused. If ingested, seek medical assistance immediately.

SECTION 5 - FIRE FIGHTING MEASURES	
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Extinguishing Media: Dry chemicals, CO2, water spray or foam are recommended media.

Special Firefighting Procedures: Do not use straight water, high-pressure water or water steam in order to prevent creating a dust cloud and spreading fire dust. Use appropriate respirator for carbon monoxide and carbon dioxide. Wear positive pressure self-contained breathing apparatus (SCBA) during the attack phase of firefighting operations and during cleanup in enclosed or poorly ventilated areas immediately after a fire. Personnel not having suitable respiratory protection must leave the area to prevent significant exposure to toxic combustion gases from any source.

Unusual Fire and Explosion Hazards: Thermal decomposition of organic components may result in occurrence of oxides of carbon. Special precautions must be taken if like most organic materials in powder form, it can form explosive mixtures when dispersed in air. Toxic gases may be formed upon combustion and represents a hazard to firefighters. See Section 10 for additional information on combustion products.

Explosion Limits: Lower = 40g/m3 (for powder)

SECTION 6 - ACCIDENTAL RELEASE MEASURES
Sweep the spilt toner or remove it with a vacuum cleaner, and transfer into the sealed container carefully. Sweep slowly to minimize generation of dust during clean-up. If the vacuum cleaner is used, the motor must be rated as dust explosion-proof. A conductive hose bonded to the machine should be used to reduce static build-up. Residue can be removed with soap and cold water. Clothes may be washed or dry cleaned after removal of loose toner.
Section 7 - Handling and Storage
Handling : Keep out of the reach of children. In case of accidental spill, try not to disperse the particles. Avoid prolonged inhalation of excessive dust and contact eyes. Use with adequate ventilation. Use the mask, which recommended preventing dust and coarse particulate. Storage : Keep out of the reach of children. Keep container tightly closed and Store in a cool and dry place. Wash a hand well after handling a toner. Keep away from contact with oxidizing materials. Store in a cool and dry place away from direct light to maintain quality. Please check "Conditions to avoid" indicated by the section 10.
SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION
Ventilation: Effective general and, if necessary, local exhaust ventilation must always be provided to draw fumes or vapors away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the limits listed in Section 2.
Local Exhaust: Recommended Mechanical (General): Recommended
Respiratory Protection: Respiratory protection is not typically required during normal use and handling operations where general dilution or local exhaust ventilation is adequate to control exposures. Not required under normal conditions. For use other than in normal operating procedures (such as in the event of large spill), goggles and respirators may be required.
Protective Equipment: Use the mask, which recommended preventing dust and coarse particulate, and goggles when handling a large quantity of toner or during long-term exposure, as with any non-toxic dust. Protective gloves should be worn to prevent skin contact.
Protective Gloves: Recommended Eye Protection: Safety goggles
SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES
Specific Gravity (H2O=1): 1.15. Solubility in Water: Negligible Appearance and Odor: Black Powder and Odorless

Melting Point: 120

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SECTION 10 - STABILITY AND REACTIVE	TY
Stability: Stable	Hazardous Polymerization: Will not occur
Conditions to Avoid: Overheating I similar situation and contact with igni sources.	by heat accumulation under the condition of transportation, storage or any tion sources such as open flames, sparks, electrical arcs and static discharge
Hazardous Decomposition Produc	to strong oxidizers or reducing agents. ts: sition may contain carbon monoxide, carbon dioxide and Nitrogen.
SECTION 11 - TOXICOLOGICAL INFORMA	ATION
Health Hazards (Acute and Chronic	c):
Acute Oral Toxicity: LD50 >2000	mg/Kg (rat)
Acute Inhalation Toxicity: LC50	>5mg/l (rat)
Skin Irritation: Non-irritant (rabbit	
Eye Irritation: Very slight irritant (abbit)
Mutagenicity: Negative (Ames tes	et)
carcinogen). This classificate evidence, but sufficient animate The classification is based up inhalation exposures to free Studies performed in animal black and lung tumors. Moreover, where the control of the contro	ed carbon black as a Group 2B carcinogen (possible human ion is given to chemicals for which there is inadequate human all evidence on which to base an opinion of carcinogenicity. Soon the development of lung tumors in rats receiving chronic carbon black at levels that induce particle overload of the lung. models other than rats did not show any association between carbon cover, a two-year cancer bioassay using a typical toner preparation constrated no association between toner exposure and tumor
SECTION 12 - ECOLOGICAL INFORMATI	ON
No information available.	
SECTION 13 - DISPOSAL CONSIDERATION	ons
This material is not a hazardous was	te per Federal Regulation 40 CFR 261 when disposed.

This material is not a hazardous waste per Federal Regulation 40 CFR 261 when disposed. Consult with the appropriate State and Local Waste Authorities for additional information. Incinerate only in a closed container.

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SECTION 14 - TRAN	SPORT INFORMATION			
For U.S.A transpo Department of Tra	rtation purposes, this product is ansportation under Title 49 of the	not defined or de Code of Federal	signated as a hazardous material by the t Regulations.	J.S.
Section 15 - Regi	ULATORY INFORMATION			
Inventories	JCSCL (Japan)	Yes		
	TSCA (USA)	Yes		
	EINECS/ELINCS (EU)	Yes		
SECTION 16 - OTHI	ER INFORMATION			
Hazard Rating Sy	ystem Classifications:			

NFPAHMISKey: 0=least; 1=slight; 2=moderate; 3=high; 4=extremeHealth11Flammability11 Key: 0=least; 1=slight; 2=moderate; 3=high; 4=extreme National Fire Protection Association rating identifies hazards during a fire emergency. Hazardous Materials Identification System rating applies to products as

packaged.

Reactivity

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Appendix A - Carbon black

This product contains trace Carbon black. Carbon black is listed by the International Agency for Research on Cancer (IARC) as a Group 2B carcinogen (possibly carcinogenic to humans).

User's Responsibility

This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation must be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin must be provided to your employees or customers. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation.

This product is for general industrial use. If you use it for food, medical care and an another special use, please use under your confirmation of safety for that use, or please talk with us beforehand.

Disclaimer of Liability

As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this material. Information contained herein is believed to be true and accurate but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state, and local laws and regulations remains the responsibility of the user.