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DATE PREPARED: 9/5/2005 MSDS No.: GRI001U-02

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: RISOGRAPH GR INK BLACK

ITEM CODE: S-0539

MANUFACTURER

NAME: RISO KAGAKU CORPORATION

ADDRESS: 5-34-7 SHIBA, MINATO-KU, TOKYO, 108-8385, JAPAN

TELEPHONE NUMBER: 81 (3) 5441-6611

DISTRIBUTOR

NAME: RISO INC. (SIGNATURE:

ADDRESS: 300 ROSEWOOD DRIVE SUITE 210, DANVERS MA 01923 U.S.A.

TELEPHONE NUMBER: (978) 777-7377

Section 2 - COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE / MIXTURE: Mixture (Preparation)
CHEMICAL NATURE: Water-in-Oil-type emulsion

COMPONENTS:

 CAS No.
 wt%

 Petroleum solvent
 64742-55-8 64742-52-5
 < 15</td>

 Glycerol
 56-81-5
 < 10</td>

 Carbon black (pigment)
 1333-86-4
 < 10</td>

 Alkyd resin
 Registered
 --

 Water
 7732-18-5
 --

Section 3 - HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS:

EYE: May cause slight irritating.

SKIN: May cause slight irritating.

INHALATION: Vapour or mist in unusually high concentrations generated from heating this

ink, or as from exposure in poorly ventilated areas, may cause irritation of the

nose and throat, headache, and nausea.

INGESTION: May cause abdominal discomfort, nausea.

Section 4 - FIRST-AID MEASURES

EYE: In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

SKIN: After contact with skin, wash immediately with plenty of water using a mild

soap.

INHALATION: If you feel unwell, move from the contamination immediately to fresh air and

seek medical advice.

INGESTION: If swallowed, do not induce vomiting and seek medical advice.



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Section 5 - FIRE-FIGHTING MEASURES

FLASH POINT: Can not be established

 $>= 400 \, {}^{\circ}\text{C}$ AUTOIGNITION TEMPERATURE: Not applicable **EXPLOSION PROPERTIES:**

Water, CO₂, foam, dry chemical powder, dry sand EXTINGUISHING MEDIA:

SPECIFIC HAZARDS WITH REGARD TO FIRE-FIGHTING MEASURES:

This ink does not act as a source of ignition, but might burn if involved in a

fire.

HAZARDOUS COMBUSTION PRODUCTS:

CO, CO₂, smoke

Section 6- ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Ventilate the area until material is completely picked up.

ENVIRONMENTAL PRECAUTIONS: Do not empty into the drains.

METHOD OF CLEANING UP: Shovel up, then wipe up with cloth or paper.

Section 7 - HANDLING AND STORAGE

HANDLING:

Use only in the well-ventilated areas. TECHNICAL MEASURES:

Avoid contact with skin. Use only with cartridge (bottle). SAFE HANDLING ADVICE:

STORAGE:

STORAGE CONDITIONS: Store at 5 - 35 °C and protect from sunlight.

PACKAGING MATERIAL: Only original cartridge (bottle).

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Good general ventilation should be sufficient for most conditions. **ENGINEERING MEASURES:**

EXPOSURE GUIDELINES:

ACGIH TLV OSHA PEL 5 mg/m^3 *1 5 mg/m³ *1 Petroleum solvent 10 mg/m³ 15 mg/m³ Glycerol Carbon black (pigment) 3.5 mg/m³ 3.5 mg/m³ Alkyd resin Not listed Not listed Water Not listed Not listed

*1: as mineral oil mists

PERSONAL PROTECTIVE EQUIPMENT:

RESPIRATORY PROTECTION: Not normally required

Recommend the use of gloves in case of contact with skin. HAND PROTECTION:

EYE PROTECTION: Not normally required SKIN AND BODY PROTECTION: Not normally required



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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Paste

ODOR: Slight petroleum odor

PH: Not applicable

BOILING POINT: $>= 100 \, ^{\circ}\text{C}$ MELTING POINT: $<= 0 \, ^{\circ}\text{C}$

OXIDISING PROPERTIES: Not applicable DENSITY: 1.00 - 1.12 WATER SOLUBILITY: Negligible

Section 10 - STABILITY AND REACTIVITY

STABILITY: This product is considered a stable material under normal storage and

handling conditions.

CONDITION TO AVOID: Avoid exposure to high temperatures.

MATERIALS TO AVOID: Strong oxidising agents

HAZARDOUS DECOMPOSITION PRODUCTS:

None

Section 11 - TOXICOLOGICAL INFORMATION

ACUTE ORAL TOXICITY: LD50 >= 5000mg/kg (rat)

ACUTE EYE IRRITATION: May cause slight irritating.

ACUTE SKIN IRRITATION: May cause slight irritating. P.I.I. <= 2.0

MUTAGENICITY: Negative in the Ames test

SKIN SENSITISATION: Frequent or prolonged contact may cause skin sensitisation

CARCINOGENICITY: Carbon black is listed group 2B (possibly carcinogenic to humans) in IARC

Monograph, 65. (However, IARC Monograph, 65 also indicates "exposures to

carbon black in the use of printing ink, rubber or paint are negligible.")

Petroleum solvent listed group 3 in IARC Monograph, 33, 45.

Section 12 - ECOLOGICAL INFORMATION

No data available

Section 13 - DISPOSAL CONSIDERATIONS

METHOD OF DISPOSAL: Burn in an adequate incinerator or bury in landfill in accordance with all

applicable regulations. Any disposal practice must be in compliance with

local, state and federal laws and regulations.

Materials of ink-cartridge (bottle) are polypropylene (PP) and high-density

polyethylene (HDPE).

Section 14 - TRANSPORT INFORMATION

RID/ADR:

ADNR:

No classification available

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Section 15 - REGULATORY INFORMATION

OSHA Hazard Communication Standard, 29CFR 1910.1200:

This product is not considered hazardous under this standard.

TSCA (Toxic Substance Control Act):

All chemical substances in these products are listed in TSCA chemical substance inventory.

NTP (National Toxicology Program).

This product contains no chemical substances classed carcinogenicity.

ACGIH (American Conference of Governmental Industrial Hygienists):

This product contains no chemical substances classed carcinogenicity.

IARC (International Agency for Research on Cancer):

Carbon black and petroleum solvent (known as mineral oil) are listed in IARC Monograph (refer to Section 11).

WHMIS (Workplace Hazardous Materials Information System)

This product is not considered a controlled product under this System.

Section 16 - OTHER INFORMATION

NFPA RATING (U.S.A.):

Health = 0 Flammability = 1 Reactivity = 0

The information herein is given in good faith, but no warranty, express or implies, is made. Please consult RISO INC. for further information.