

PAGE: 1/4
DATE PREPARED:07/01/2003
MSDS No.: GRHI001U-00

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: RISOGRAPH GR INK HD BLACK

ITEM CODE: S-2314

MANUFACTURER

NAME: RISO KAGAKU CORPORATION

ADDRESS: 5-34-7 SHIBA, MINATO-KU, TOKYO, 108-8385, JAPAN

TELEPHONE NUMBER: 81 (3) 5441-6611

DISTRIBUTOR

NAME: RISO INC. (SIGNATURE:

ADDRESS: 300 ROSEWOOD DRIVE SUITE 210, DANVERS MA 01923 U.S.A.

TELEPHONE NUMBER: (978) 777-7377

Section 2 - COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE / MIXTURE: Mixture (Preparation)

CHEMICAL NATURE: Water-in-Oil-type emulsion

COMPONENTS:

CAS No. wt% 64742-55-8 < 10 Petroleum solvent 64742-47-8 Glycerol 56-81-5 < 10 Carbon black (pigment) 1333-86-4 < 10 Alkyd resin Registered Water 7732-18-5

Section 3 - HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS:

EYE: May cause slight irritating.

SKIN: May cause slight irritating.

INHALATION: Vapour or mist in unusually high concentrations generated from heating this

ink, or as from exposure in poorly ventilated areas, may cause irritation of the

nose and throat, headache, and nausea.

INGESTION: May cause abdominal discomfort, nausea.

Section 4 - FIRST-AID MEASURES

EYE: In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

SKIN: After contact with skin, wash immediately with plenty of water using a mild

soap.

INHALATION: If you feel unwell, move from the contamination immediately to fresh air and

seek medical advice.

INGESTION: If swallowed, do not induce vomiting and seek medical advice.



PAGE: 2/4
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Section 5 - FIRE-FIGHTING MEASURES

FLASH POINT: Can not be established

AUTOIGNITION TEMPERATURE: >= 400 °C
EXPLOSION PROPERTIES: Not applicable

EXTINGUISHING MEDIA: Water, CO₂, foam, dry chemical powder, dry sand

SPECIFIC HAZARDS WITH REGARD TO FIRE-FIGHTING MEASURES:

This ink does not act as a source of ignition, but might burn if involved in a

fire.

HAZARDOUS COMBUSTION PRODUCTS:

CO, CO₂, smoke

Section 6 - ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Ventilate the area until material picked up is completely.

ENVIRONMENTAL PRECAUTIONS: Do not empty into the drains.

METHOD OF CLEANING UP: Shovel up, then wipe up with cloth or paper.

Section 7 - HANDLING AND STORAGE

HANDLING:

TECHNICAL MEASURES: Use only in the well-ventilated areas.

SAFE HANDLING ADVICE: Avoid contact with skin. Use only with cartridge (bottle).

STORAGE:

STORAGE CONDITIONS: Store at 5 - 35 °C and protect from sunlight.

PACKAGING MATERIAL: Only original cartridge (bottle).

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING MEASURES: Good general ventilation should be sufficient for most conditions.

EXPOSURE GUIDELINES:

ACGIH TLV **OSHA PEL** 5 mg/m³ *1 5 mg/m³ *1 Petroleum solvent Not listed Not listed 10 mg/m³ 15 mg/m³ Glycerol 3.5 mg/m^3 3.5 mg/m^{3} Carbon black (pigment) Alkyd resin Not listed Not listed Not listed Not listed Water

*1: as mineral oil mists

PERSONAL PROTECTIVE EQUIPMENT:

RESPIRATORY PROTECTION: Not normally required

HAND PROTECTION: Recommend the use of gloves in case of contact with skin.

EYE PROTECTION: Not normally required SKIN AND BODY PROTECTION: Not normally required



PAGE: 3/4
DATE PREPARED:07/01/2003

MSDS No.: GRHI001U-00

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Paste

ODOR: Slight petroleum odor

PH: Not applicable

BOILING POINT: $>= 100 \,^{\circ}\text{C}$ MELTING POINT: $<= 0 \,^{\circ}\text{C}$

OXIDISING PROPERTIES: Not applicable DENSITY: 1.00 - 1.12 WATER SOLUBILITY: Negligible

Section 10 - STABILITY AND REACTIVITY

STABILITY: This product is considered a stable material under normal storage and

handling conditions.

CONDITION TO AVOID: Avoid exposure to high temperatures.

MATERIALS TO AVOID: Strong oxidising agents

HAZARDOUS DECOMPOSITION PRODUCTS:

None

Section 11 - TOXICOLOGICAL INFORMATION

ACUTE ORAL TOXICITY: LD50 >= 5000mg/kg (rat)

ACUTE EYE IRRITATION: May cause slight irritating.

ACUTE SKIN IRRITATION: May cause slight irritating. P.I.I. <= 2.0

MUTAGENICITY: Negative in the Ames test

SKIN SENSITISATION: Frequent or prolonged contact may cause skin sensitisation

CARCINOGENICITY: Carbon black is listed group 2B (possibly carcinogenic to humans) in IARC

Monograph, 65. (However, IARC Monograph, 65 also indicates "exposures to

carbon black in the use of printing ink, rubber or paint are negligible.")

Petroleum solvent listed group 3 in IARC Monograph, 33, 45.

Section 12 - ECOLOGICAL INFORMATION

No data available

Section 13 - DISPOSAL CONSIDERATIONS

METHOD OF DISPOSAL: Burn in an adequate incinerator or bury in landfill in accordance with all

applicable regulations. Any disposal practice must be in compliance with

local, state and federal laws and regulations.

Material of ink-cartridge (bottle) are polypropylene (PP) and high-density

polyethylene (HDPE).

Section 14 - TRANSPORT INFORMATION

RID/ADR:

ADNR:

No classification assigned

No classification assigned

IMDG CODE:

No classification assigned

ICAO/IATA-DGR:

No classification assigned

UN NUMBER:

No classification assigned

PAGE: 4/4
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Section 15 - REGULATORY INFORMATION

OSHA Hazard Communication Standard, 29CFR 1910.1200:

This product is not considered hazardous under this standard.

TSCA (Toxic Substance Control Act):

All chemical substances in these products are listed in TSCA chemical substance inventory.

NTP (National Toxicology Program).

This product contains no chemical substances classed carcinogenicity.

ACGIH (American Conference of Governmental Industrial Hygienists):

This product contains no chemical substances classed carcinogenicity.

IARC (International Agency for Research on Cancer):

Printing inks, carbon black and petroleum solvent (known as mineral oil) are listed in IARC Monograph (refer to Section 11).

WHMIS (Workplace Hazardous Materials Information System)

This product is not considered a controlled product under this System.

Section 16 - OTHER INFORMATION

NFPA RATING (U.S.A.):

Health = 0 Flammability = 1 Reactivity = 0

The information herein is given in good faith, but no warranty, express or implies, is made. Please consult RISO INC. for further information.