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First issue: Dec. 20, 2005 Revised: Jun. 16, 2006 MSDS No.: BHK014

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name

LC51BK

LC51HY-BK

LC1000BK

LC1000HY-BK

Product Code

LK2083001

LK2198001

LK2328001

LK2324001

General Use

Inkjet printing

Product Description

Water based ink cartridge for inkjet printing machine

MSDS No.

BHK014

Manufacturer

BROTHER INDUSTRIES, LTD.

5-1, Hamada-cho, Minami-ku, Nagoya 457-0822, JAPAN
Telephone Number for Information +81-52-824-3445

Importer

BROTHER INTERNATIONAL CORPORATION

in USA

100 Somerset Corporate Boulevard, P.O.Box 6911, Bridgewater,

NJ 08807-0911, USA

Telephone Number for Information

+1-800-284-4329

Importer

BROTHER INTERNATIONAL CORP. (Canada) LTD.

in Canada

1 rue Hôtel de Ville, Dollard-des-Ormeaux, Québec, H9B 3H6, CANADA

Telephone Number for Information

+1-514-685-0600

Importer

BROTHER INTERNATIONAL (AUST.) PTY. LTD. ACN 001 393 835

in Australia

7 Khartoum Road, North Ryde, N.S.W. 2113 08875-6714, AUSTRALIA

Telephone Number for Information

+61-2-9887-4344

Importer

BROTHER INTERNATIONAL EUROPE LTD.

in Europe

Brother house, 1 Tame Street, Guide Bridge, Audenshaw, Manchester

M34 5JE, UK

Telephone Number for Information

+44-161-330-6531

Please telephone to the above office during our business hours.

2. COMPOSITION / INFORMATION ON INGREDIENTS **CHEMICAL NAME** CAS#/ % by **USA OSHA** EU Symbol / **ACGIH TLV** EC# weight **PEL** Risk Phrases Carbon Black 1333-86-4/ 1 - 5 Limits for air $TWA3.5mg/m^3$ Not classified 215-609-9 Not classifiable contaminant $TWA3.5mg/m^3$ as a human carcinogen. Glycerol 56-81-5 / 10 - 30(as mist) (as mist) Not classified 200-289-5 Total dust Total dust TWA 10mg/m³ $TWA 15mg/m^3$ Respirable fraction TWA 5mg/m^3 7732-18-5 / 40 - 50 Water Not established Not established Not classified 231-791-2



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3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Ink in cartridge is black liquid with slight odor.

Keep out of reach of children.

Ink poses little or no immediate hazard if spilled.

POTENTIAL HEALTH EFFECTS

Inhalation:

Not expected to be a route of exposure under normal use. If the fluid is

heated, the vapor from the fluid may cause respiratory irritation

Eye:

Ink may cause slight irritation.

Skin:

Prolonged exposure to ink may cause irritation.

Ingestion:

Ink may cause gastrointestinal or other adverse effects.

CHRONIC EFFECTS / CARCINOGENICITY

Specific data are not available. Carbon black has been classified by the IARC as group 2B. Other ingredients of ink have not been classified as carcinogens according to IARC monographs, NTP, and OSHA regulated.

4. FIRST AID MEASURES

INHALATION:

Remove to fresh air area and get medical attention.

EYE:

Flush immediately with running water for at least 15 minutes and get

medical attention.

SKIN:

Wash with water and soap.

INGESTION:

Dilute with water and get medical attention.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

Auto-ignition temperature:

448°C

Flammability:

LEL: Not available UEL: Not available

Flash point: Does not flash (>90°C)

(Tag closed cup & Cleveland opened cup)

EXTINGUISHING MEDIA

Suitable:

Water, CO₂, Foam, Dry chemical.

Not to be used:

None

FIRE FIGHTING INSTRUCTIONS

Special exposure hazards:

Refer to section 10.

Special protect equipment for fire-fighters:

Use self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTION:

In case of ink vapor formation use respirator.

ENVIRONMENTAL PRECAUTION:

Take care to minimize ink that reaches to a sewer.

METHODES FOR CLEANING UP:

Wipe up ink with absorbent towel. Wash with

water to remove remaining traces of ink.



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7. HANDLING AND STORAGE

HANDLING:

Avoid skin contact with ink. Prevent eye contact with ink.

STORAGE:

Keep out of reach of children. Store in a cool, dark, and dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES:

Refer to section 2.

EXPOSURE CONTROLS

Engineering controls:

Ventilation is not required under normal use.

Personal protection

Respiratory protection: Hand protection:

Not required under normal use. Not required under normal use.

Eye protection: Skin protection:

Not required under normal use. Not required under normal use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:

Black liquid

Auto-ignition temperature:

448°C

Boiling point:

104°C 1.08g/ml

Density: Flammability:

LEL: Not available

Does not flash (>90°C)

UEL: Not available

Flash point:

(Tag closed cup & Cleveland opened cup)

Freezing point:

-15°C

Odor:

Slight odor

Partition coefficient (n-octanol/water):

Not available

pH:

7 - 9

Solubility in water:

Soluble

Vapor density (Air=1):

Not available

Vapor pressure:

Not available

Viscosity:

2-5 mPa·s

10. STABILITY AND REACTIVITY

STABILITY:

Stable

CONDITIONS TO AVOID:

None

MATERIALS TO AVOID:

Strong oxidizing agents

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon monoxide, Carbon dioxide

HAZARDOUS POLYMERIZATION:

Does not occur

11. TOXICOLOGICAL INFORMATION

Acute oral toxicity:

 LD_{50} of ink is greater than 2500mg/kg.

Eye irritation:

Ink is classified as a NON IRRITANT.

Skin irritation:

Ink is classified as a NON IRRITANT.



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12. ECOLOGICAL INFORMATION

PERSISTENCE AND DEGRADABILITY:

Not available

BIOACCUMULATIVE POTENTIAL:

Not available

13. DISPOSAL CONSIDERATIONS

Dispose in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

US DEPARTMENT OF TRANSPORTATION (DOT):

Not applicable

MARITIME TRANSPORT IMDG:

Not applicable

AIR TRANSPORT ICAO/IATA:

Not applicable

15. REGULATORY INFORMATION

US REGULATIONS

TSCA STATUS:

All components in ink are listed on TSCA inventory.

EUROPEAN REGULATIONS

EU NOTIFICATION:

All components in ink are listed on EINECS or NLP inventory.

EU HAZARD LABEL:

Ink does not need to be labeled in accordance with EC-Directive

1999/45/EC.

16. OTHER INFORMATION

The information relates only to this specific ink cartridge. It may not be valid for this ink cartridge, if used in combination with any other materials or in any other process. And it is based on our best knowledge as of the date of preparation (revision).

Key

ACGIH TLV (Threshold Limit Value) under American Conference of Governmental

Industrial Hygienists

DOT Department Of Transportation (USA)

EINECS European Inventory of Existing Commercial Chemical Substances (EU)

IARC International Agency for Research on Cancer

IATA International Air Transport Association IMDG International Maritime Dangerous Goods

NLP No-Longer Polymers List (EU)

NTP National Toxicology Program (USA)

OSHA Occupational Safety and Health Administration (USA)

OSHA HCS Hazard Communication Standard issued by Occupational Safety and Health

Administration (USA)

OSHA PEL PEL (Permissible Exposure Limit) under Occupational Safety and Health

Administration (USA)

TSCA Toxic Substances Control Act (USA)