From: RICOH CORPORATION

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MATERIAL SAFETY DATA SHEET

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Product Name: Toner cassete type 70

MSDS No.: FAX-007

Date Printed: 31-Jan-00

Date Prepared: 28-May-96

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Toner cassete type 70

used for: IPS-322R

Supplier Identification:

Minolta Co., Ltd.

3-13, 2-Chome, Azuchi-Machi, Chuo-Ku, Osaka 541 JAPAN

Telephone: +81-6-271-2251 Facsimile: +81-6-266-1010

Contact Point:

Minolta Co., Ltd. (Quality Advancement Division)

2-30, Toyotsu-Cho, Suita-Shi, Osaka 564 Japan

Facsimile: +81-6-386-6254

2. COMPOSITION / INFORMATION ON INGREDIENTS

Substance [] Preparation [X]

Hazardous Ingredients:

Chemical Name: Carbon black

CAS No.: 1333-86-4

OSHA Z-Tables(USA): 3.5mg/m3

NTP(USA): Not listed Symbol(EC): Not listed

DFG-MAK(EC): Not listed

WT8: 1- 5 8

EEC-No.: 215-609-9

ACGIH-TLV(USA): 3.5mg/m3

IARC Monographs: Group 2B

R-Phrase(EC): Not listed

Worksafe-TWA(Austl): 3mg/m3

Major Ingredients:

[Generic Name] [CAS No.] [WT용] Polyester resin +++ >85 % Carbon black 1333-86-4 1- 5 용 Polyolefin wax +++1- 5 용 Organic pigment 1- 5 용 +++ Quaternary ammonium salt < 1 % +++

+++: Supplier's confidential information



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3. HAZARDS IDENTIFICATION

Most Important Hazards and Effects of the Products

This toner is not classified as a human For Human Health:

carcinogen.

No symptoms expected with intended use.

For the Environment: No data are available on the adverse

effects of this product on the environment.

For Others:

None

Specific Hazards: Dust explosion (like most finely divided

organic powders)

4. FIRST-AID MEASURES

Symptoms of Overexposure: No symptoms expected with intended use. Eye contact, inhalation, ingestion Routes of Entry:

Information

Inhalation: If symptoms are experienced, remove source of contamination or move victim to fresh air and obtain medical advice.

Skin Contact: Flush with gently flowing water (preferably lukewarm) and soap for 15 minutes or until particle is removed. If irritation does occur, obtain medical advice.

Eye Contact: Do not allow victim to rub eye(s). Flush with gently flowing water (preferably lukewarm) for 15 minutes or until particle is removed. Have victim look right and left, and, then up and down. If irritation does occur, obtain medical attention. DO NOT attempt to manually remove anything stuck to the eye(s).

Ingestion: If irritation or discomfort occurs, obtain medical attention immediately.

Note to Physician: None Further Information: None

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: CO2, water spray, foam and dry chemical

Extinguishing Media to Avoid: Full water jet

Special Firefighting Procedures: None

Fire and Explosion Hazards: If dispersed in air, like finely divided organic powders, may form an explosive mixture.

Protection of Firefighters: Use self-contained breathing apparatus (SCBA).



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6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

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Environmental Precautions: None

Methods for Cleaning Up: Wipe off with paper or cloth.

DO NOT use vacuum cleaner when a large amount is released. It, like most finely divided organic powders, may create a dust

explosion.

Further Information: None

7. HANDLING AND STORAGE

Handling

Technical Measures: None

Precautions: None

Safe Handling Advice: Try not to disperse the particles.

Storage

Technical Measures: None

Storage Conditions: Keep container closed.

Store in a cool and dry place.

Incompatible Products: None

Packing Materials: Bottles or Cartridge designated by

Minolta.

Further Information: None

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures

Ventilation: None required with intended use.

Control Parameters (As total dust)

OSHA-PEL(USA): 15mg/m3 ACGIH-TLV(USA): 10mg/m3

DFG-MAK(EC): 6mg/m3 Worksafe-TWA(Austl.): 10mg/m3

Personal Protective Equipment

Respiratory protection: None required when used as intended in

Minolta equipment.

Hand Protection: None required when used as intended in

Minolta equipment.

Eye protection: None required when used as intended in Minolta

equipment.

Skin Protection: None required when used as intended in

Minolta equipment.

Other: For use other than normal customer-operating

procedures (such as in bulk toner processing facilities), goggles and respirators may be

required.

Hygiene Measures: Wash hands after handling.

Further Information: None



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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical State: Solid Form: Powder Color: Black

Odor: Faint odor

Particle Size (μ m): 5 - 15

Boiling Point: Not applicable Melting Point(°C): No data available

Softening Point(°C): 120 - 130 *
Flash Point: Not applicable
pH: Not applicable

Explosion Properties: No data available

Explosion Properties: No data available

Density(g/cm^3): 1.2 (bulk density: 0.5)

Solubility in water: Negligible

Flammability: No data available Oxidizing Properties: No data available

Ignition Temperature (°C): 450 *

Vapor Pressure: Not applicable

Partition Coefficient, n-octagonal/Water: Not applicable

(*= Based on data for other Minolta Products with similar ingredients)

10. STABILITY AND REACTIVITY

Stability: Stable [X] Unstable []

Hazardous Reactions: Dust explosion, like most finely divided

organic powders.

Conditions to avoid: Electronic discharge, throwing into fire.

Materials to Avoid: Oxidizing materials. Hazardous Decomposition Products: CO, CO2

Further Information: None

11. TOXICOLOGICAL INFORMATION

Health Effects from Exposure: No symptoms expected with intended use.

Toxicological Data

Acute Toxicity:

Inhalation, LC50($g/m^3/4h$): >0.74 (Rats) *

(This was the highest attainable concentration.)

Ingestion(oral), LD50(g/kg): >5.0 (Rats) * Dermal, LD50(g/kg): >2.0 (Rats) *

Eye irritation: Not an irritant (Rabbits) *
Skin irritation: Not an irritant (Rabbits) *

Skin sensitizer: No data available Mutagenicity: Negative (AMES test)



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Local Effects: see Chronic Toxicity or Long term Toxicity Chronic Toxicity or Long Term Toxicity:

Prolonged inhalation of excessive dust may cause lung damage. It is attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust.

In a study in rats by chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of rats in the high concentration (16mg/m^3) exposure group, and a minimal to mild degree of fibrosis was noted in 22% of the animals in the middle(4mg/m^3) exposure group. But no pulmonary change was reported in the lowest(1mg/m^3) exposure group, the most relevant level to potential human exposures.

Carcinogenicity

IARC Monographs: Not listed NTP(USA): Not listed OSHA Regulated(USA): Not listed

In 1996 the IARC reevaluated carbon black as a Group 2B carcinogen (possible human carcinogen). This evaluation is given to Carbon Black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung.

Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, a two-year cancer bioassay using a typical toner preparation containing carbon black demonstrated no association between toner exposure and tumor development in rats.

(*= Based on data for other Minolta Products with similar
ingredients)

12. ECOLOGICAL INFORMATION

Mobility: No data are available on the adverse effects of this material on the environment.

Persistence/Degradability: No data are available on the adverse effects of this material on the environment.

Bioaccumulation: No data are available on the adverse effects of this material on the environment.



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Ecotoxicity

Behavior in Sewage Works: No data are available on the adverse effects of this material on the environment.

Aquatic Toxicity: No data are available on the adverse effects of this material on the environment.

Ecological Data (EC)

Csb Value (EC): No data are available on the adverse effects of this material on the environment.

AOX-Remark(EC): No data are available on the adverse effects of this material on the environment.

BsB5 Value(EC): No data are available on the adverse effects of this material on the environment.

Significant Components (EC): Not applicable

13. DISPOSAL CONSIDERATION

Appropriate Methods of Disposal

Preparation (community provisions):

Waste may be disposed or incinerated under conditions which meet all federal, state and local environmental regulations.

Contaminated Packaging:

Waste may be disposed or incinerated under conditions which meet all federal, state and local environmental regulations.

14. TRANSPORT INFORMATION

Special Precautions: None

Information on Code and Classifications According to

International Regulations

UN Classification: None

Land

RID(EC): None ADR (EC): None DOT (USA): None

Inland Waterways

ADNR (Rhine R.): None

Sea

IMDG:

None

Air

ICAO-TI: None IATA-DGR: None



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15. REGULATORY INFORMATION

US Information

Information on the label: Not required

TSCA (Toxic Substances Control Act):

All chemical substances in this product comply with all applicable rules or order under TSCA.

SARA (Superfund Amendments and Reauthorization Act) Title III

302 Extreme Hazardous Substance: None

311/312 Hazard Categories: None

313 Reportable Ingredients: None

California Proposition 65:

This product contains no chemical substances subject to California Proposition 65.

EU Information

Information on the label(88/379/EEC and 67/548/EEC):

Symbol & Indication: Not required

R-Phrase: Not required S-Phrase: Not required

76/769/EEC:

All chemical substances in this product comply with all applicable rules or order under 76/769/EEC.

16. OTHER INFORMATION

NFPA Hazard Rating: The National Fire Protection Agency(USA):

Health: 1 Flammability: 1 Reactivity: 0

HMIS Rating: The National Paint and Coating Association (USA):

Health: 1 Flammability: 1 Reactivity: 0

Recommended Uses:

Toner for Facsimile IPS-322R

Restrictions:

Information on this data sheet represents our current data and the best opinion as to the proper use in handling of this product under normal conditions specified in our User's Manual. However, neither Minolta Co.,Ltd. nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we do not guarantee that these are the only hazards which exist.



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Literature References:

ANSI Z400.1-1993

TRGS 220: Sicherheitsdatenblatt für gefährliche Stoffe und Zubereitungen

ISO 11014-1

Commission Directive 91/155/EEC

The Material Safety Data sheet: A Practical Guide to First Aid:

Canadian Centre for Occupational Health and Safety's publication

HMIS IMPLEMENTATION MANUAL: National Paint & Coatings association

IARC(1996): IARC monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol. 65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds, Lyon, pp.149-261

H.Muhle, B.Bellmann, O.Creutzenberg, C.Dasenbrock, H.Ernst, R.Kilpper, J.C.MacKenzie, P.Morrow, U.Mohr, S.Takenaka, and R.Mermelstein (1991)

Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats. Fundamental and Applied Toxicology 17, pp.280-299.